Rod Replacement Instructions

For Omni-Pro \(0.75^\text{"} / 1^\text{"} / 1.2^\text{"} / 1.5^\text{"}\) Pitch

For Omni-Grid\textsuperscript{TM} 360\textsuperscript{WELD} \(3/4^\text{"} / 1^\text{"} / 1\frac{1}{2}^\text{"}\) Pitch

Tools

- Ruler
- Straight Edge, Square or Triangle
- Grinder
- Chain Break
- Bolt Cutters
- Replacement Rods
- TIG Welder
- Welding Mask
- Safety Goggles
- Reamer Tool
- Gloves

Questions? Call 540-662-3494
Removing a Rod:

1. **Grinder**
   - Option A
   - Option B

2. **Chain Break**

3. **Reamer**

4. **Rod Diameter**
   - 
   - 

   **Tool Size**
   - 
   - 

   - 
   -
TIG Welder Amp Settings:

| .75" = 19.1mm | 60 |
| 1.00" = 27.4mm | 60 |
| 1.20" = 30.5mm | 80 |
| 1.50" = 38.1mm | 80 |

Settings are approximate and may vary. Shielding gas Ar. PROCEED WITH CAUTION.
Splicing in a New Rod:

1. [Diagram of chain assembly]
2. [Diagram of 90° angle]
3. [Diagram of measurement: .125” = 3mm]
4. [Diagram of drilling and welding process]

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