

# Rod Replacement Instructions

Ruler



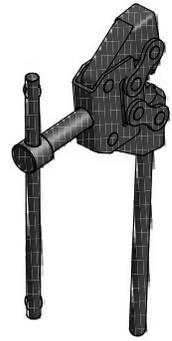
Straight Edge, Square or Triangle



Grinder



Chain Break



Bolt Cutters



Reamer Tool



Replacement Rods



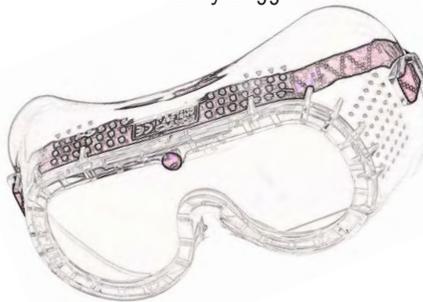
TIG Welder



Welding Mask



Safety Goggles

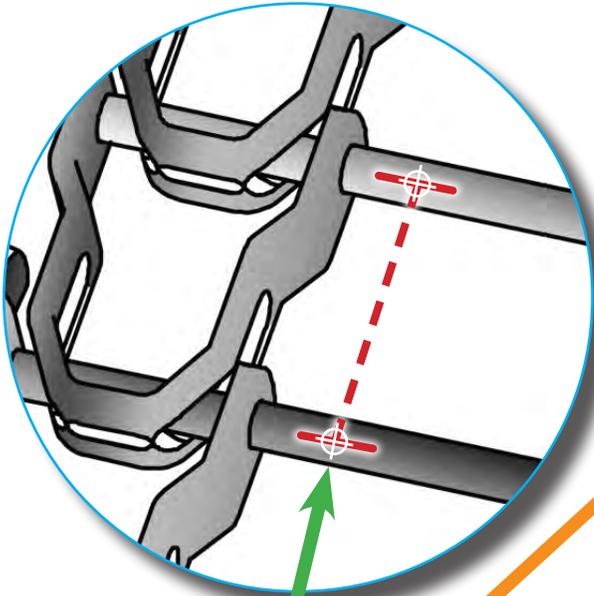


Gloves





# TIG Welder Amp Settings:



TIG Welder

$\oplus - \ominus$	Amps/DC
.75" = 19.1mm	60
1.00" = 27.4mm	60
1.20" = 30.5mm	80
1.50" = 38.1mm	80

Settings are approximate and may vary.  
Shielding gas Ar. PROCEED WITH CAUTION.

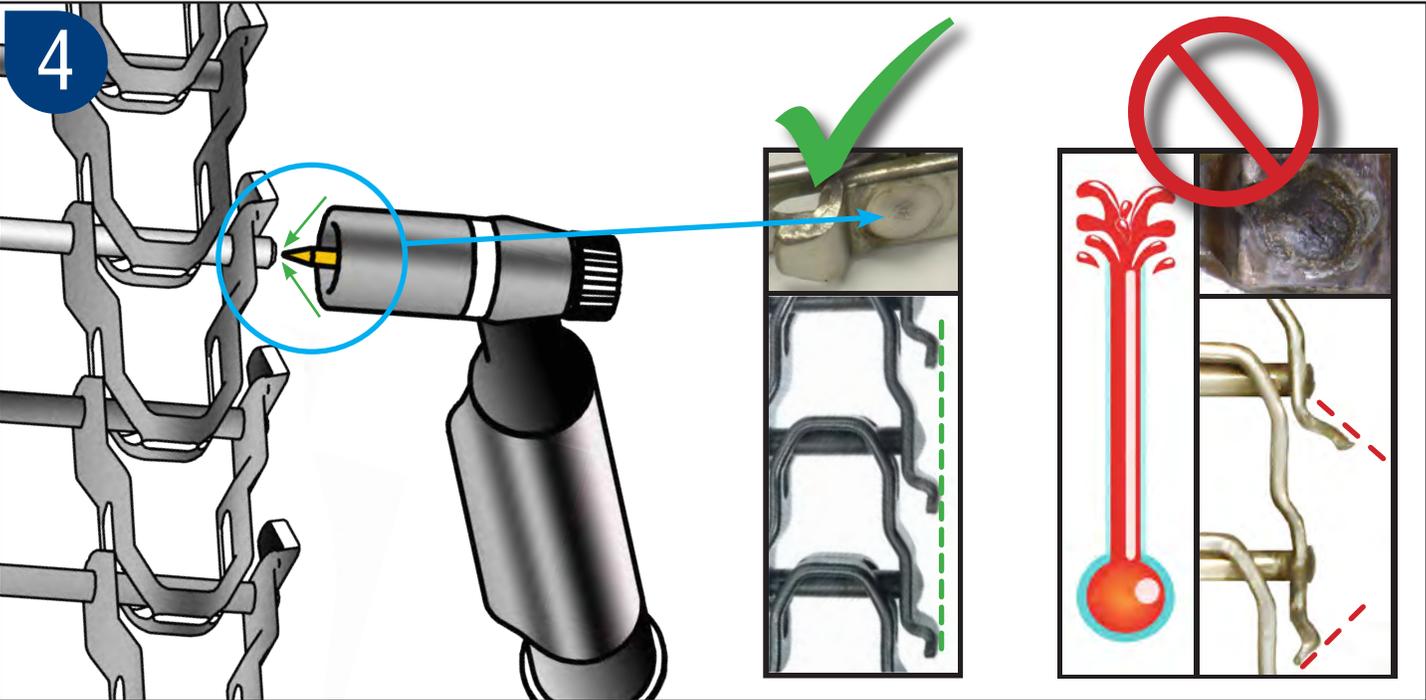
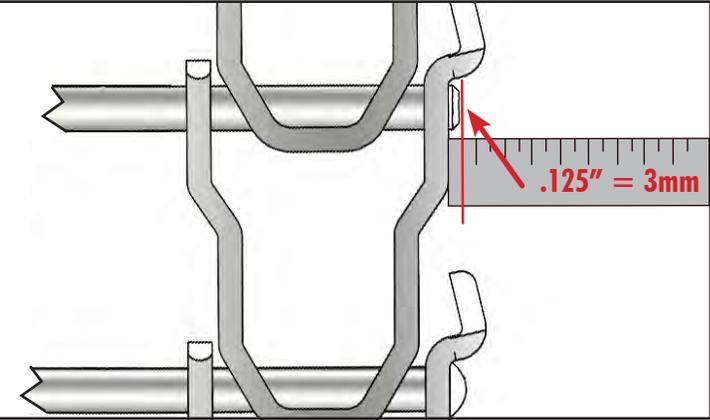
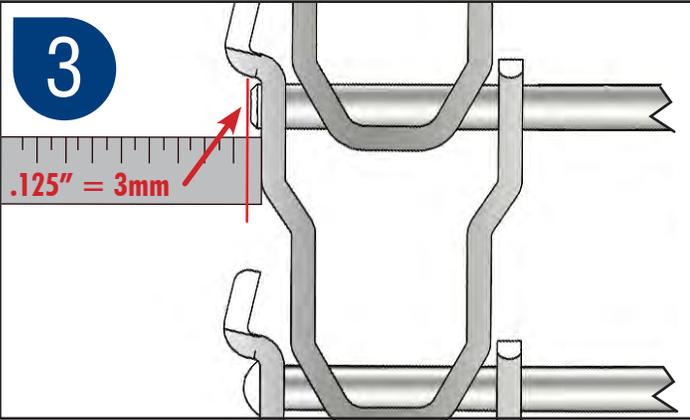
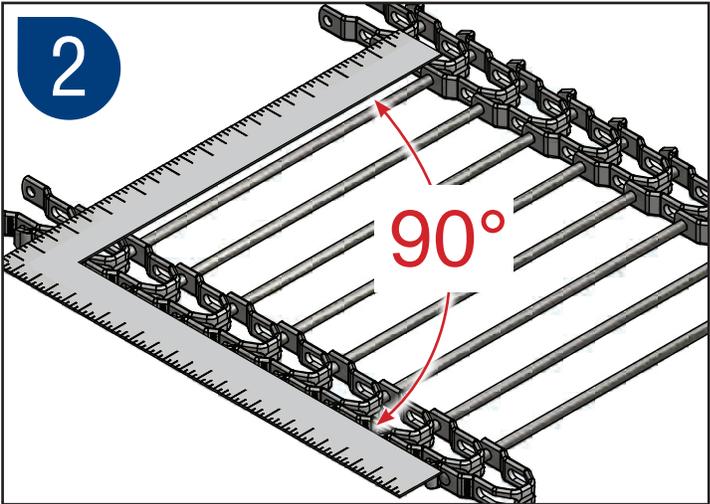
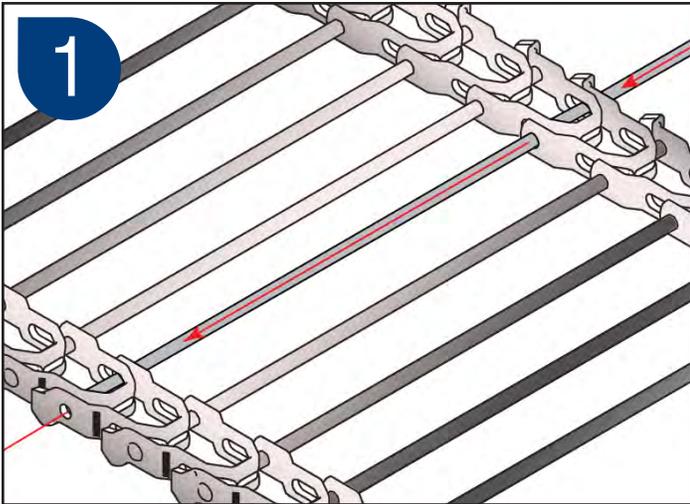


Arc Welder



MIG Welder

# Splicing in a New Rod:



Ashworth Bros., Inc.  
450 ARMOUR DALE, WINCHESTER, VA 22601  
PHONE: 540-662-3494 OR 800-682-4594 FAX: 540-662-3150 OR 800-532-1730  
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